

Manufacturing Facility and Method
Assembling Temperature Controlled Railway
Car Filed 02/08/02; Inventors: Robert J. Berry
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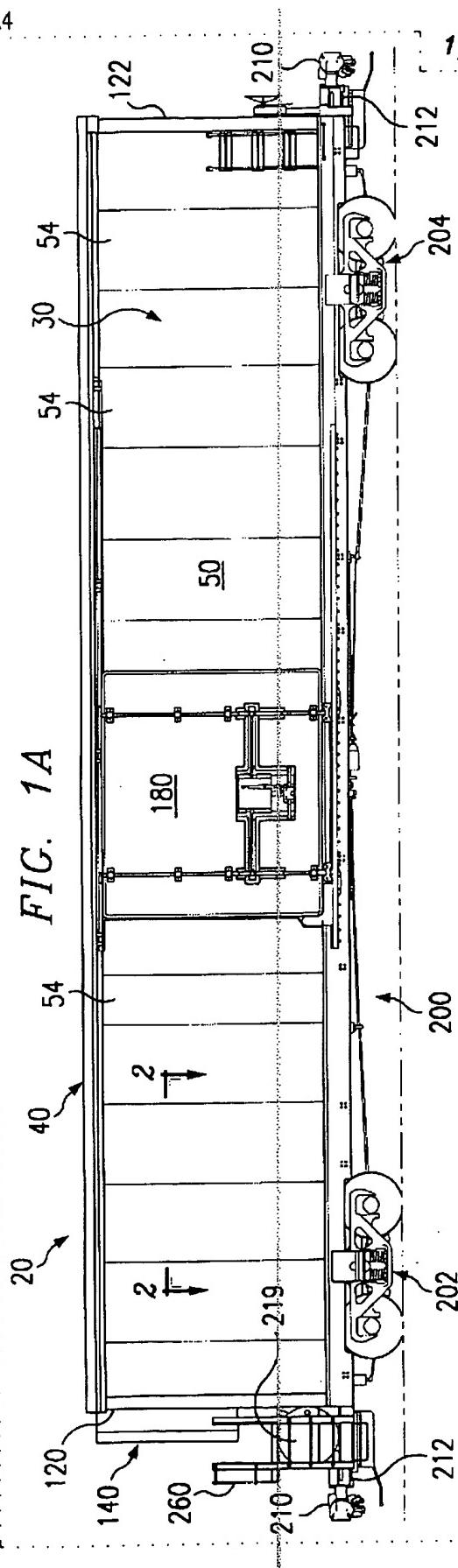


FIG. 1A

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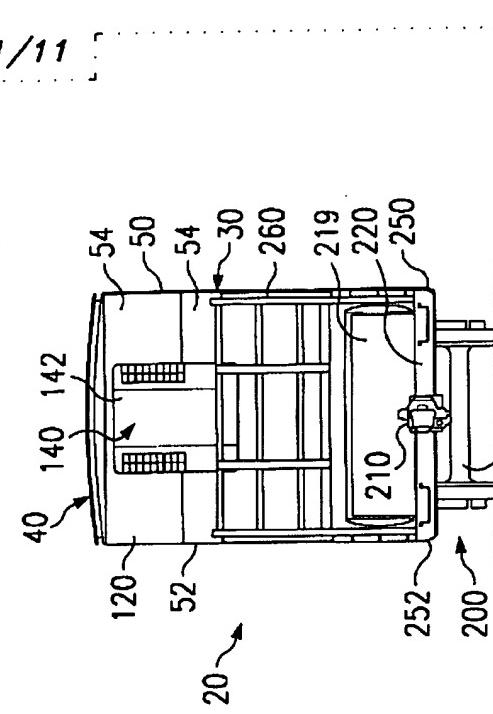
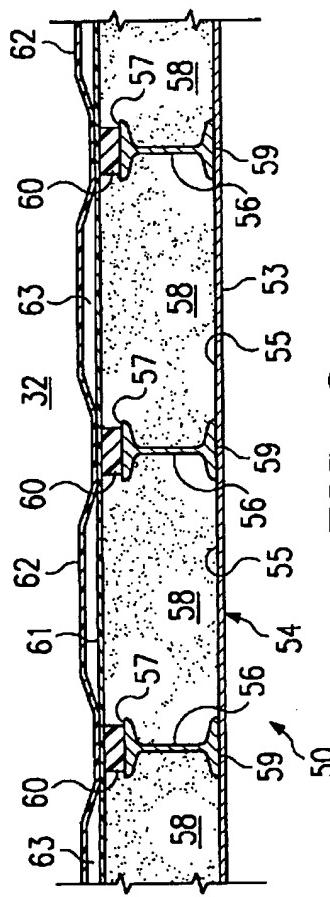
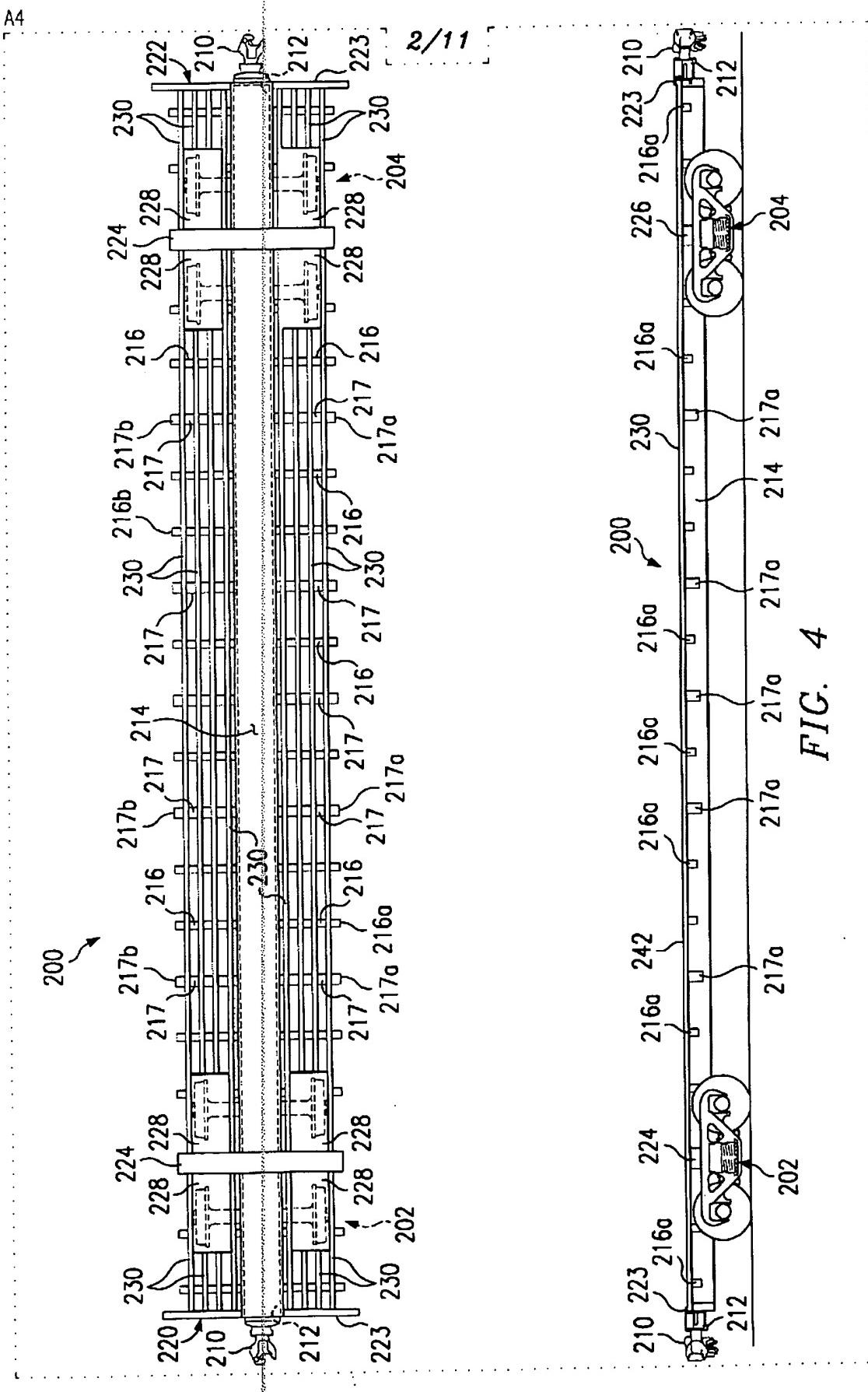


FIG. 1B

FIG. 2



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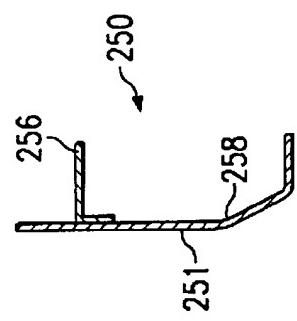
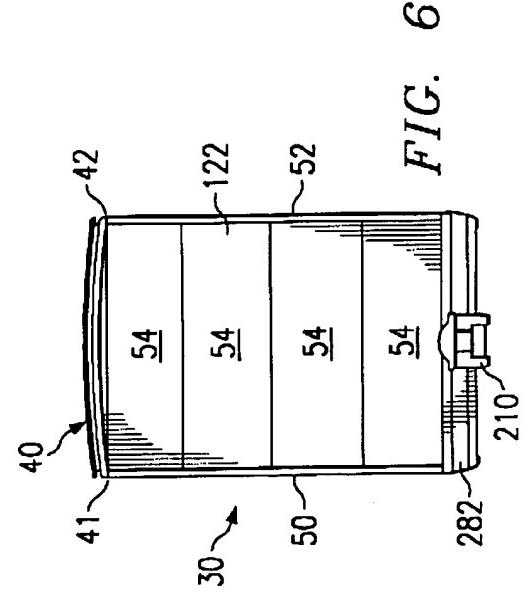
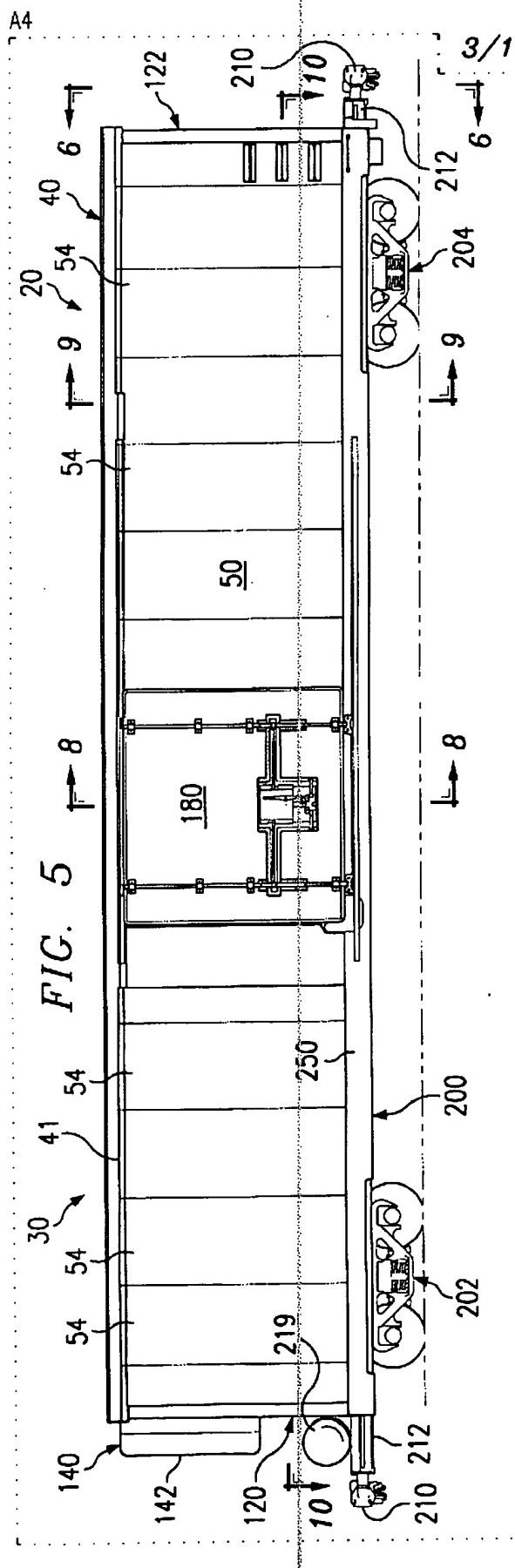
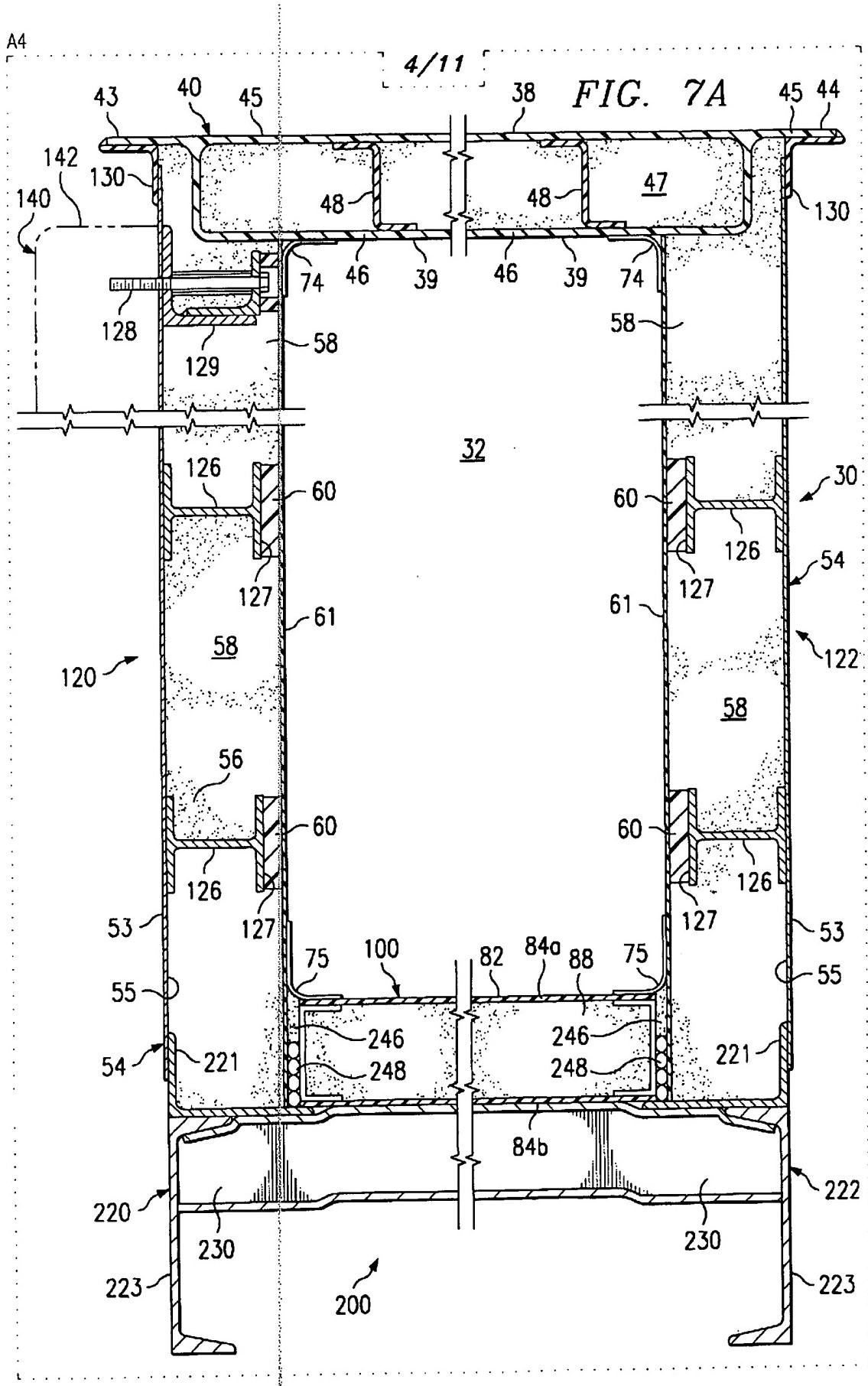


FIG. 6

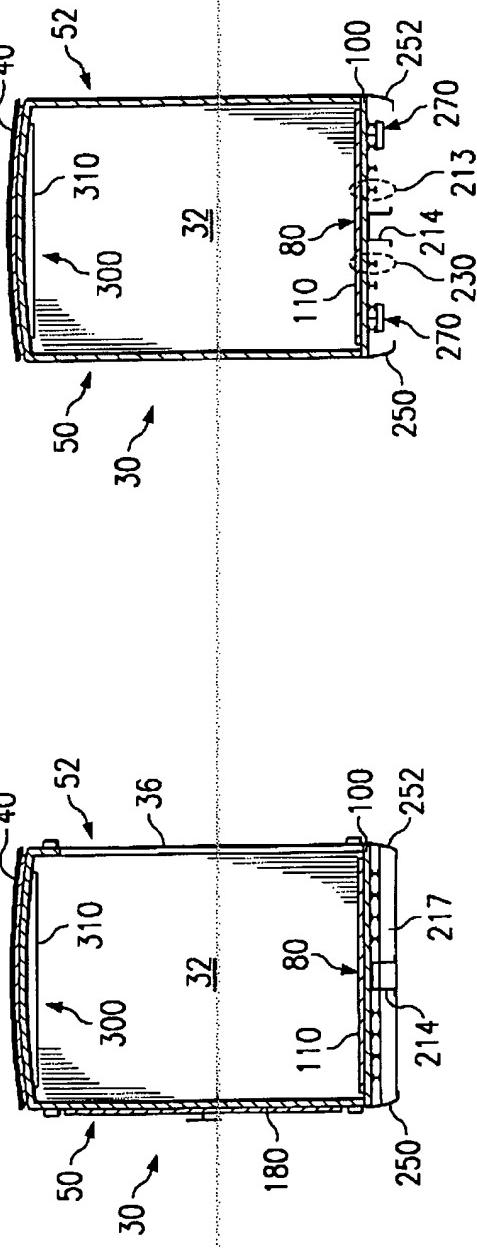
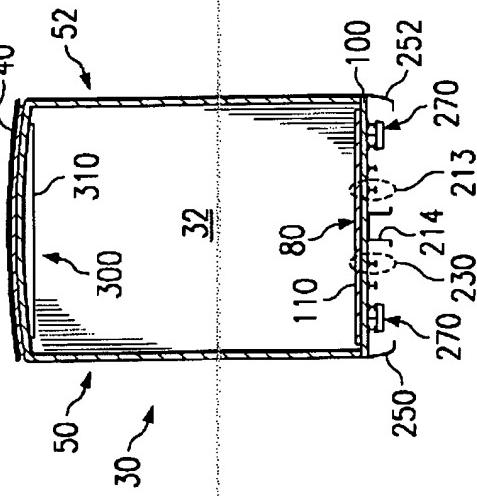
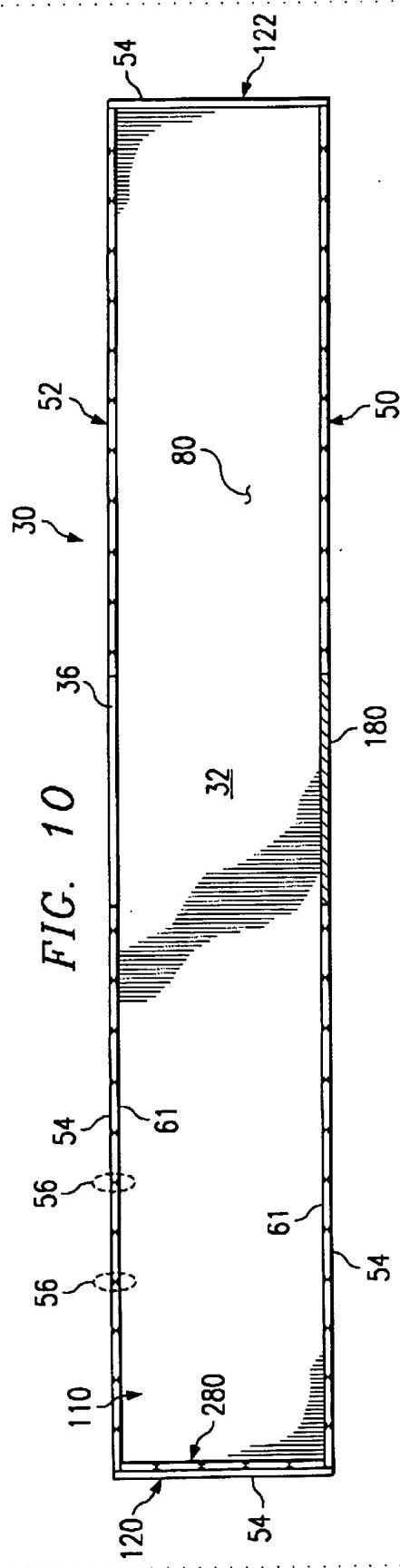
FIG. 7B



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FIG. 8*FIG. 9**FIG. 10*

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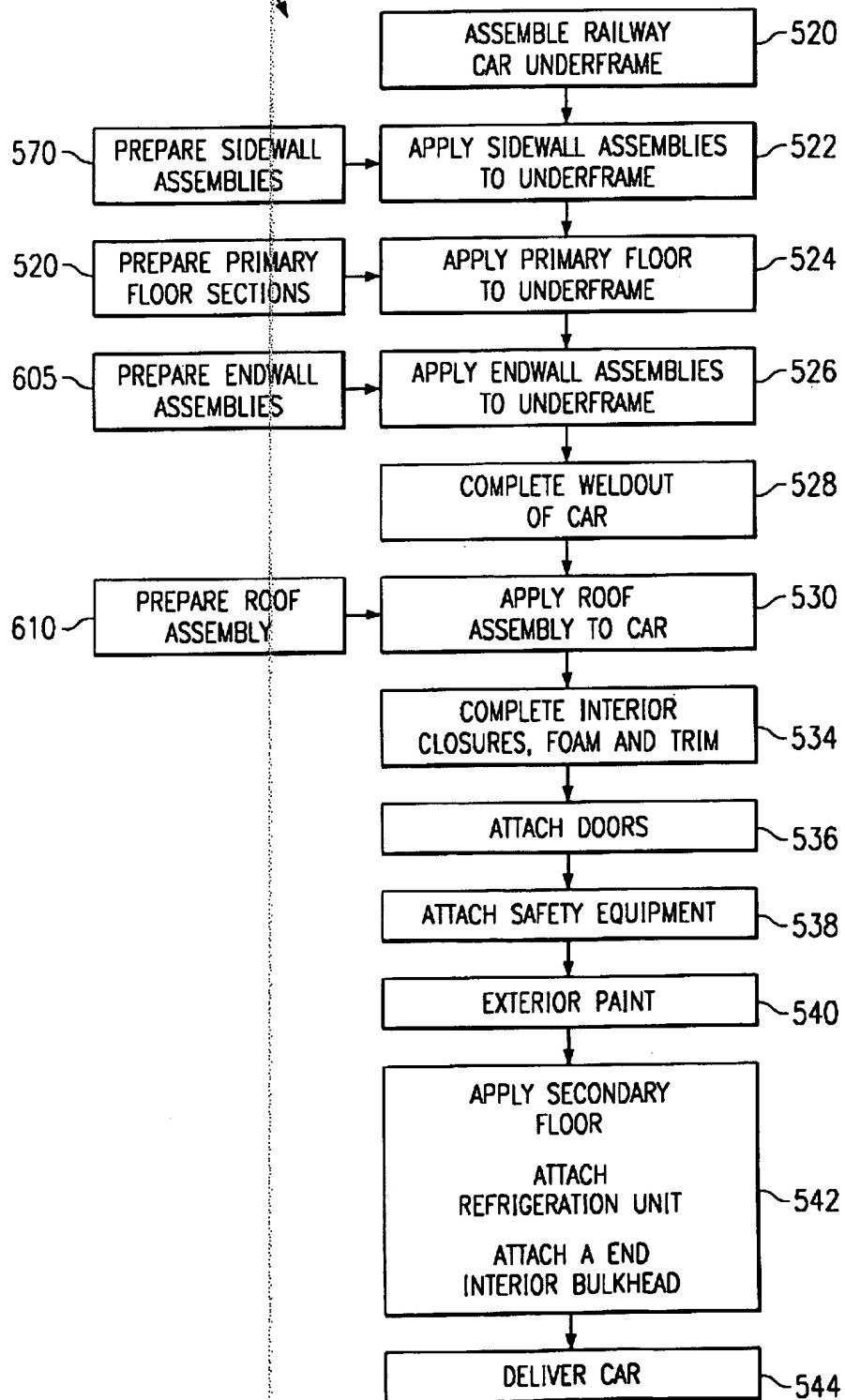
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FIG. 11

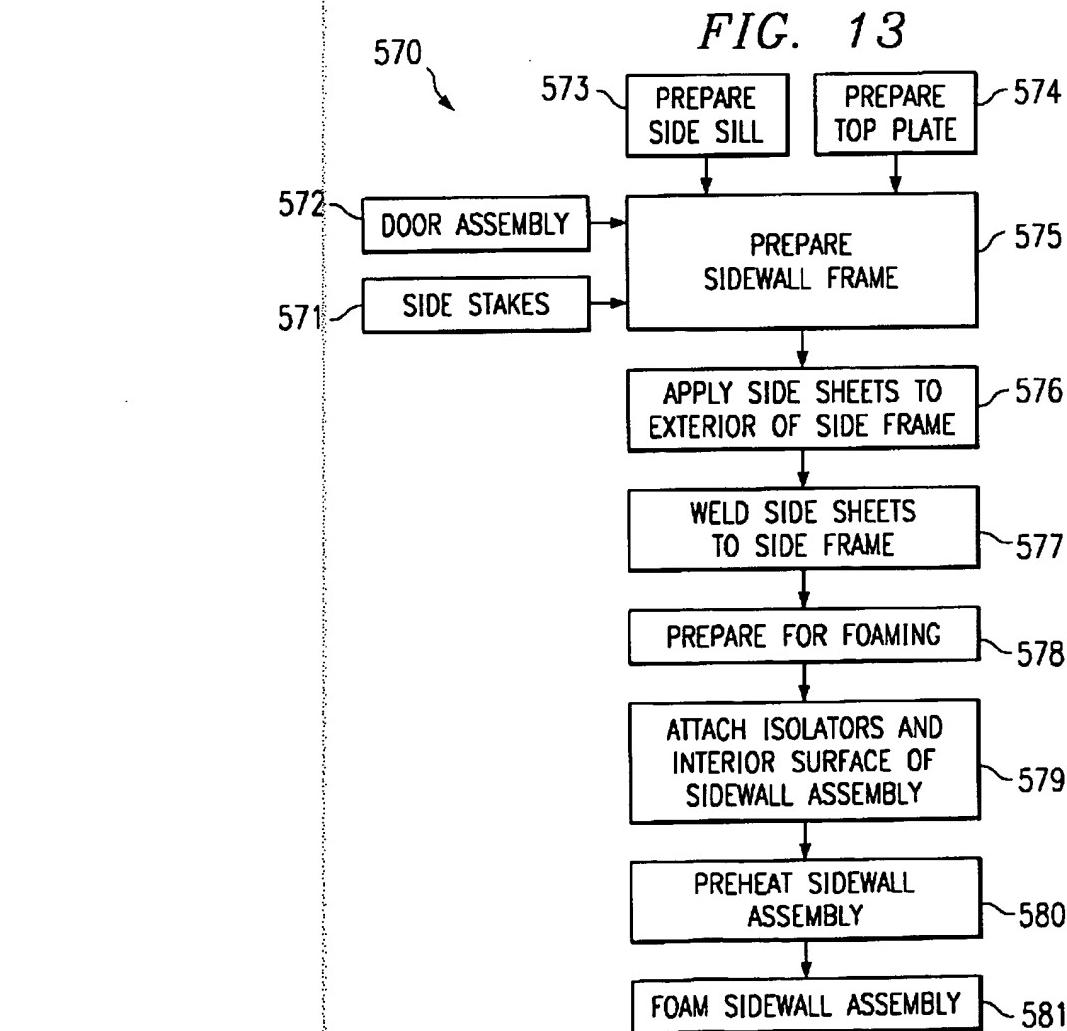
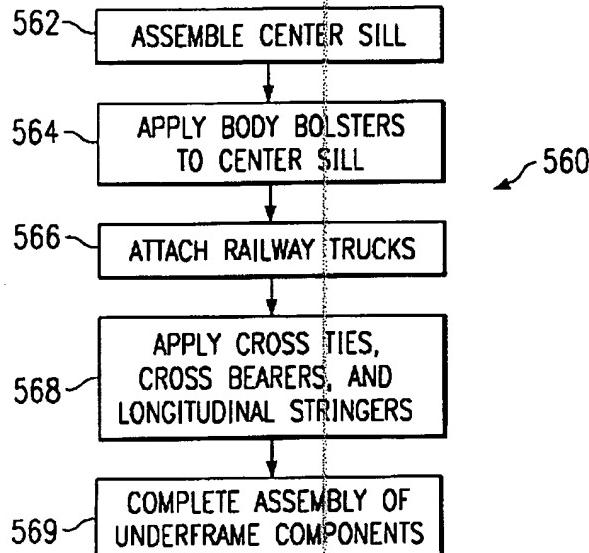


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FIG. 12



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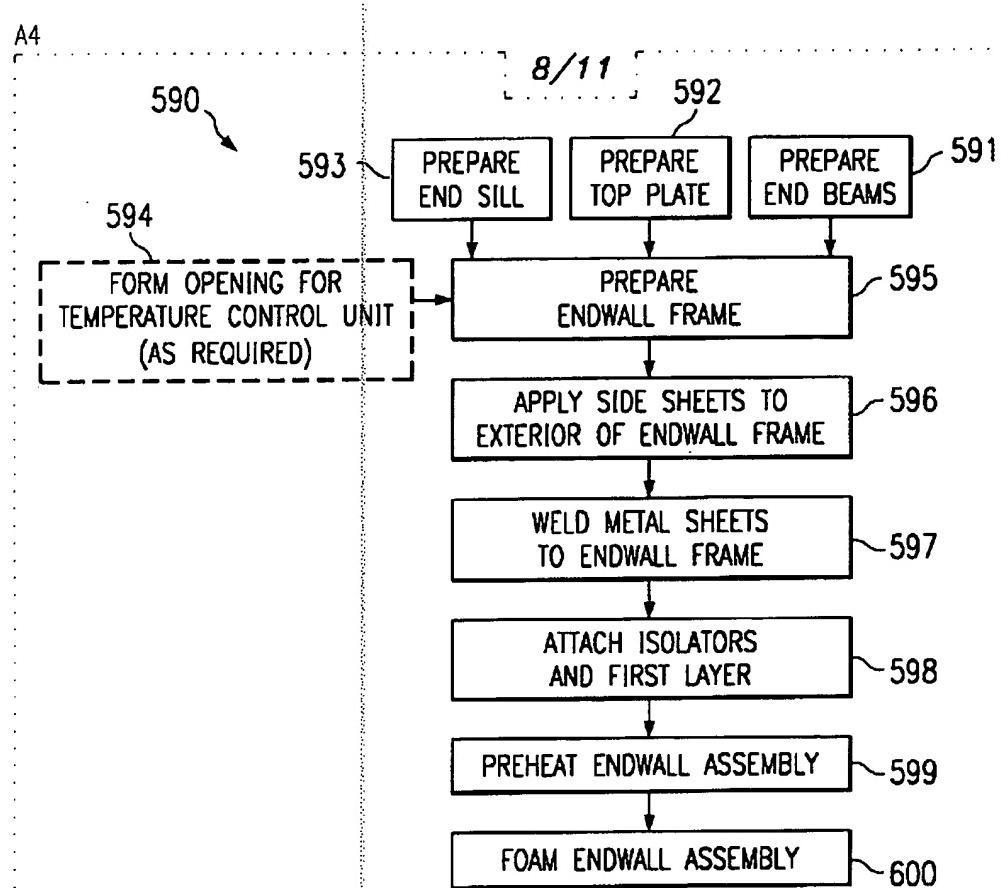


FIG. 14

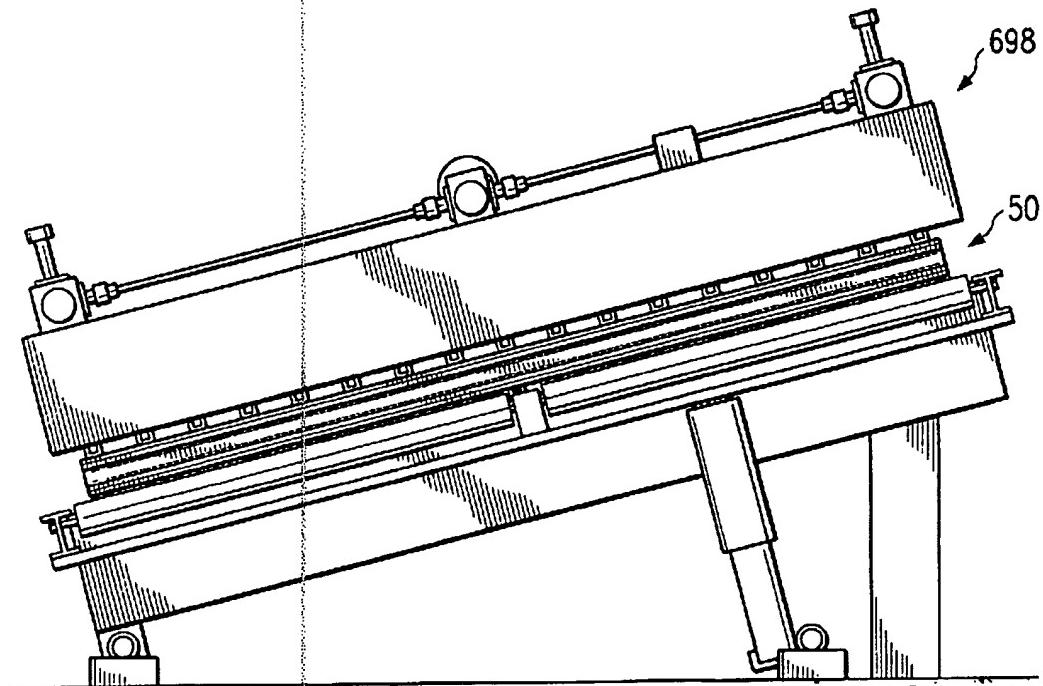


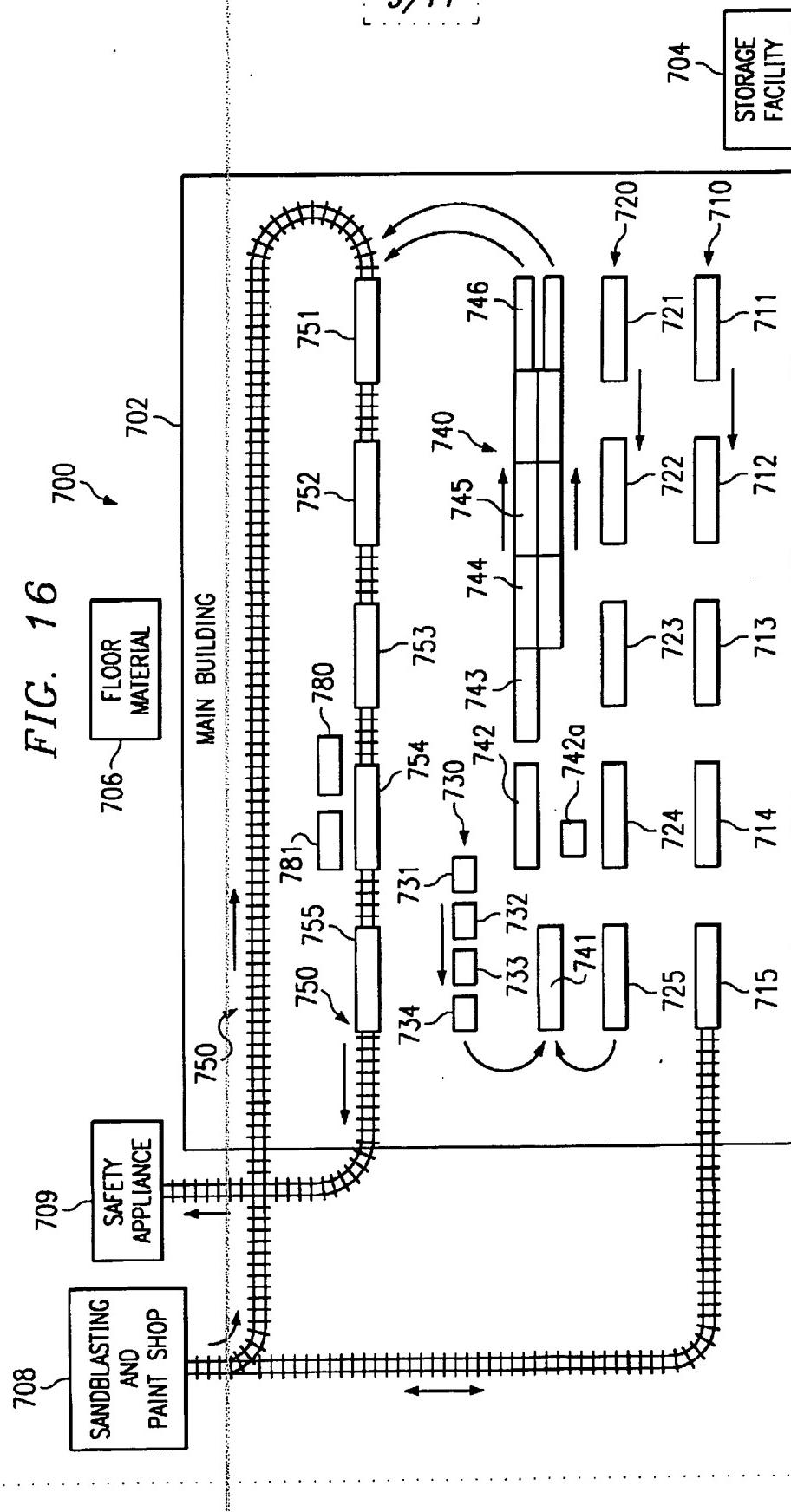
FIG. 15

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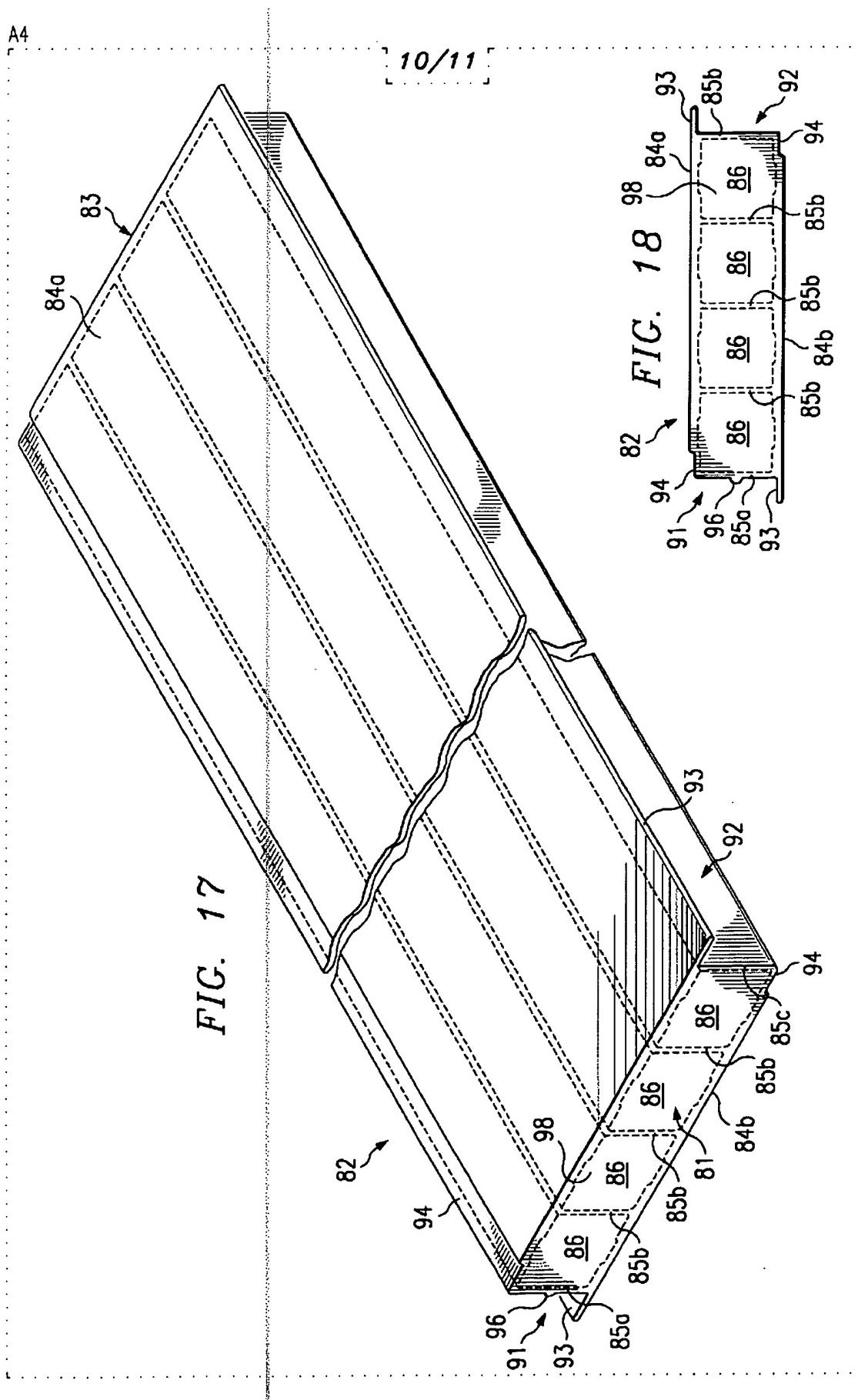
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FIG. 16



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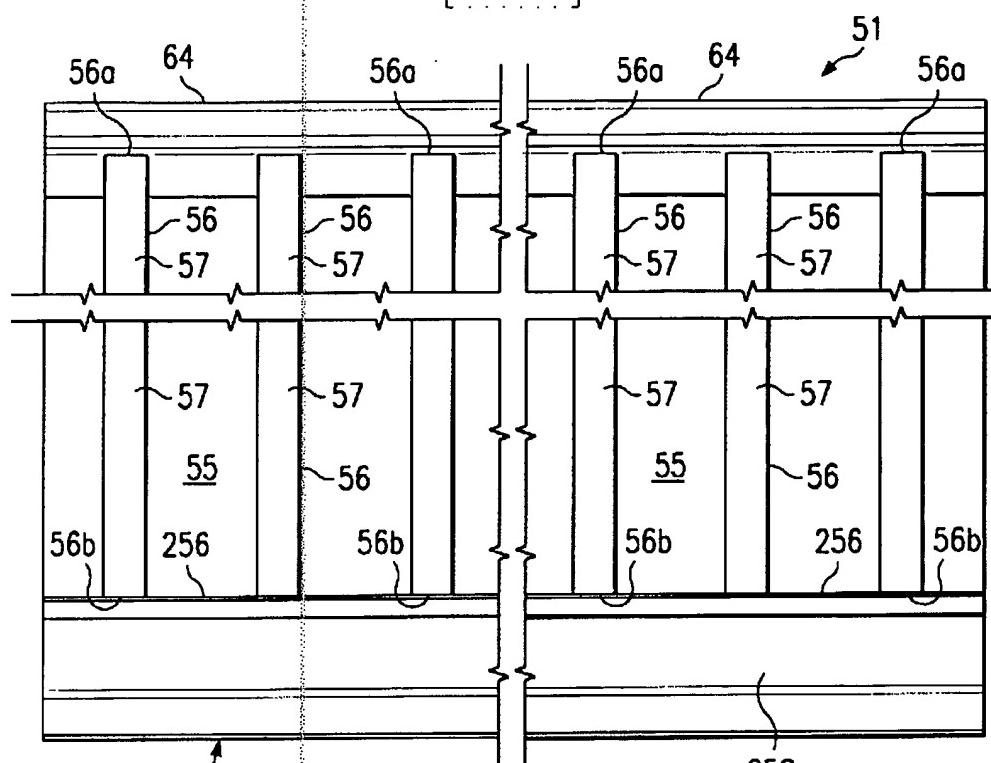


FIG. 19

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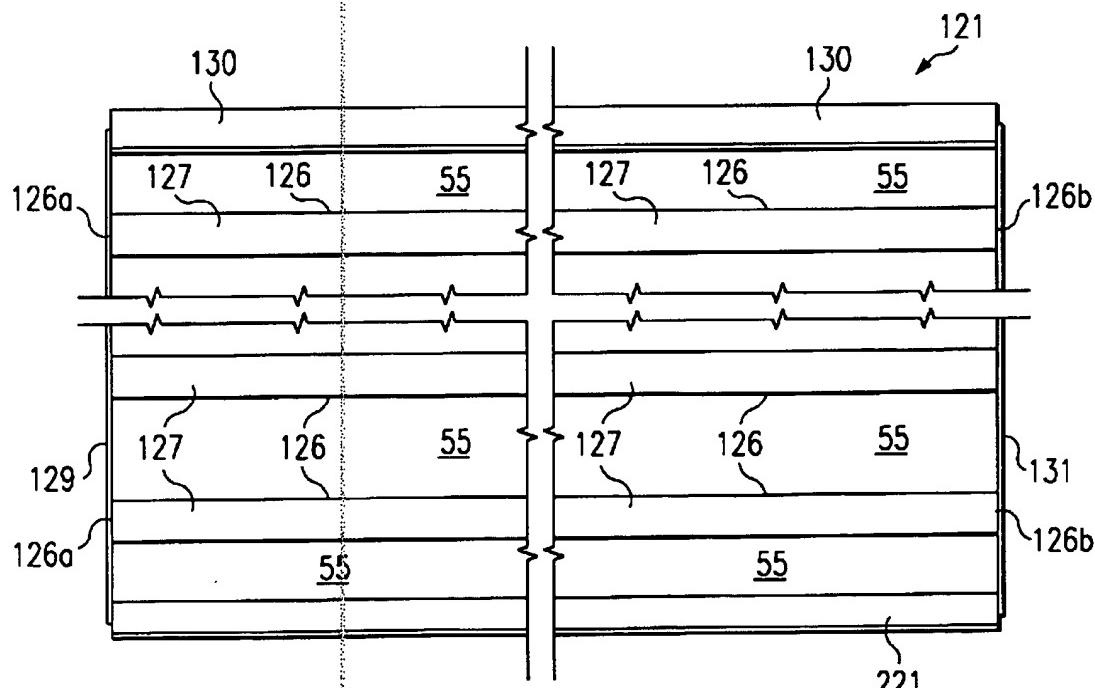


FIG. 20